Declaration of Performance

CONSTRUCTION PRODUCTS REGULATION 2011 DECLARATION OF PERFORMANCE



Harmonised technical

No. DoP / DH003

1. Unique identification code of the product-type:

933, 934, and 938 stainless steel 2 ball bearings door hinges

- 2. Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4) of the CPR: 933, 934, and 938 stainless steel 2 ball bearings door hinges
- 3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:

For use on fire and smoke compartmentation doors, when fitted in accordance with the manufacturer's fitting instructions.

 Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5): Dale Hardware Ltd

Units 1-3 Sandebds Trading Estate, Ossett, West Yorkshire, WF5 9ND

- Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2): N/A
- System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V: System 1
- In case of the declaration of performance concerning a construction product covered by a harmonized standard: EN 1935:2002 Notified Body No. 359 issued the EC Certificate.

Performance

8. European Technical Assessment:

Essential characteristics

N/A

9. Declared performance

Essertial characteristics	1 GHOITHANGE	specification
4 CLASSIFICATION 4.2 Category of use 4.3 Durability 4.4 Test door mass 4.5 Fire resistance	Grade 2 - Medium duty Grade 7 - 200 000 cycles Grade 2 - 40 Kg Grade 1 - suitable for use on fire/smoke resistant door	EN 1935:2002
4.6 Safety 4.7 Corrosion resistance 4.8 Security-Burglar-Resistance	Grade 1 - Safety the essential requirement of safety in use Grade 4 - Very high corrosion resistance Grade 0 - not suitable for use on burglar-resistant door	
4.9 Hinge grade	Grade 7	
5.1 Initial friction torque with max. door	Passed: below 2Nm	
mass 40 kg 5.2 Static load 5.2.1 Load deformation	80Kg Passed with a displacement under load: (i) vertical 0.22mm; (ii) lateral 0.52mm and a residual displacement after unloading: (i) vertical 0.14mm; (ii) lateral 0.12mm	
5.2.2 Overload	12UKg	
5.3.1 Lateral deformation maximum 5.3.2 Displacements after test	1.23mm (i) vertical 0.32mm; (ii) lateral 0.36mm	
5.4.1 Wear áfter 200,000 cylces 5.4.2 Maximum permissible frictional torque measured after the first 20 cycles and also after completion of	(i) vertical 0.38mm; (ii) lateral 0.18mm Passed: below 2Nm	
5.5 Corrosion resistance 5.5.1 Salt Spray Test	Passed salt spray test of 240 hrs	
Dangerous Substances Annex ZA3	If a reference to dangerous substances is added in the table ZA.1, the following claim is suggested: Pass: the materials in the hinge do not contain or release any dangerous substances in excess of the maximum levels	
	4 CLASSIFICATION 4.2 Category of use 4.3 Durability 4.4 Test door mass 4.5 Fire resistance 4.6 Safety 4.7 Corrosion resistance 4.8 Security—Burglar—Resistance 4.9 Hinge grade 5 REQUIREMENTS 5.1 Initial friction torque with max. door mass 40 kg 5.2 Static load 5.2.1 Load deformation 5.2.2 Overload 5.3 Shear strength 5.3.1 Lateral deformation maximum 5.3.2 Displacements after test 5.4 Durability 5.4.1 Wear after 200,000 cylces 5.4.2 Maximum permissible frictional torque measured after the first 20 cycles and also after completion of test 5.5 Corrosion resistance 5.5.1 Salt Spray Test Dangerous Substances	4. CLASSIFICATION 4.2 Category of use 4.3 Durability Grade 7 - 200 000 cycles Grade 2 - Medium duty Grade 7 - 200 000 cycles Grade 2 - 40 Kg Grade 2 - 40 Kg Grade 1 - suitable for use on fire/smoke resistant door assemblies. Grade 1 - Safety the essential requirement of safety in use Grade 4 - Very high corrosion resistance Grade 0 - not suitable for use on burglar-resistant door assemblies Grade 7 FEQUIREMENTS 5.1 Initial friction torque with max. door mass 40 kg 5.2 Static load 5.2.1 Load deformation 5.2.2 Overload 5.3 Shear strength 5.3.1 Lateral deformation maximum 5.3.2 Displacements after test 5.4 Durability 5.4.1 Wear after 200,000 cycles 5.4.2 Maximum permissible frictional torque measured after the first 20 cycles and also after completion of test 5.5 Corrosion resistance Dangerous Substances Annex ZA3 Grade 2 - Medium duty Grade 7 - 200 000 cycles Grade 1 - suitable for use on fire/smoke resistant door assemblies. Grade 1 - Safety the essential requirement of safety in use Grade 4 - Very high corrosion resistance Grade 0 - not suitable for use on fire/smoke resistant door assemblies Grade 1 - Safety the essential requirement of safety in use Grade 2 - Medium duty Grade 4 - Very high corrosion resistance Grade 1 - Safety the essential requirement of safety in use Grade 2 - Medium duty Grade 4 - Very high corrosion resistance Grade 0 - not suitable for use on burglar-resistant door assemblies. Grade 1 - Safety the essential requirement of safety in use Grade 1 - Safety the essential requirement of safety in use Grade 2 - Medium duty Grade 4 - Very high corrosion resistance Grade 0 - not suitable for use on burglar-resistant door assemblies Grade 2 - Medium duty Grade 4 - Very high corrosion resistance Grade 1 - Safety the essential requirement of safety in use Grade 1 - Safety the essential requirement of safety in use Grade 1 - Safety the essential requirement of safety in use Grade 1 - Safety the essential requirement of safety in use Grade 1 - Safety the essential requirement of safety in use Gra

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

standards or any national regulations

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Daniel Monaghan

Director

Dale Hardware Limited Units 1-3 Sandbeds Trading Estate, Ossett, Wakefield WF5 9ND, United Kingdom 23rd January, 2013